



**DWV**  
uPVC SANITARY PIPING SYSTEM



**ATLANTA INDUSTRIES, INC.**

est. 1978



Ver. 04 April 2018

**APPLICATION:**

ATLANTA DWV sanitary pipe is designed for above and underground sanitary piping system. It is ideal for drain, waste and vent installation. Approved by contractors, architects, engineers and private home-owners. Conforms with ASTM D 2729 specification.

**PIPE SPECIFICATION:**



**ADVANTAGES :**

- High-Impact Resistance
- Non-Corrosive
- Lightweight
- High Chemical Resistance
- Smooth Internal Pipe Surface

**COLOR : ORANGE**

**MATERIAL : POLYVINYL CHLORIDE**



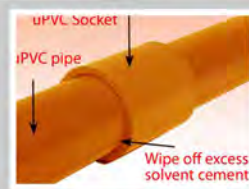
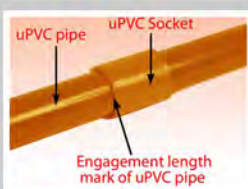
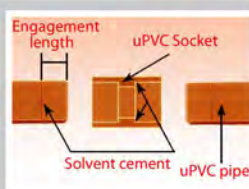
NOMINAL SIZE		OUTSIDE DIAMETER	WALL THICKNESS (T)		LENGTH (L) MM
MM	INCH		S 600	S 1000	
63	2	57.15	1.9	2.54	3000
90	3	82.55	2.5	3.70	3000
110	4	107.10	2.5	3.80	3000



**FITTING RANGE**

<b>ELBOW 90°</b>	<b>ELBOW 45°</b>	<b>TEE</b>	<b>WYE</b>	<b>CLEAN OUT SET</b>
2 3 4	2 3 4	2 3 4	2 3 4	2 3 4
<b>COUPLING</b>	<b>P-TRAP W/ PLUG</b>	<b>DOUBLE WYE</b> <small>note: made to order</small>	<b>DOUBLE TEE</b> <small>note: made to order</small>	<b>WYE REDUCER</b>
2 3 4	2 3 4	2 3 4	2 3 4	3 x 2 4 x 2 4 x 3
<b>DOUBLE WYE REDUCER</b>	<b>TEE REDUCER</b>	<b>DOUBLE TEE REDUCER</b> <small>note: made to order</small>	<b>TAP TEE</b>	<b>BUSHING REDUCER</b>
3 x 2 4 x 2 4 x 3	3 x 2 4 x 2 4 x 3	3 x 2 4 x 2 4 x 3	2 x 1 1/2 3 x 1 1/4	3 x 2 4 x 2 4 x 3

**INSTALLATION PROCEDURE**



1. Cut the pipe square using a hand saw or a PVC pipe cutter.

2. Remove all burrs, dirt and oils before applying solvent cement.

3. Apply solvent cement evenly to spigot & slightly thicker layer to the inside of the socket.

4. Insert the pipe into the fitting, apply 1/4 twist & hold for at least 10 seconds to prevent the pipe from pulling back.

5. Wipe off excess solvent cement. Leave joint for 24 hours before applying full pressure testing.

6. For better jointing use Atlanta PVC solvent cement.



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